## RECYCLING

## Polyolefin Recycling at the Institute of Polymeric Materials and Testing (JKU) Application-Specific Recyclate Design

understanding

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significantly

lab/pilot-scale

marketability

advance

deneral research program:

Creating "specification-compliant" recyclates to ensure eco-efficient

Verification of scalability from lab/pilot scale to industrial scale

Dissemination WP3 Material flow processing II WP4 Material conversion I WP5 Material conversion II

<sup>1</sup> Institute for Polymeric Materials and Testing, JKU Linz, Altenbergerstraße 69, 4040 Linz, paul.freudenthaler@jku.at WP1 participating partners together along with their existing expertise and an overall objective to WP2 Material flow processing I and competence along the entire plastics recycling ┢┹┻╾┨┠┠┥ chain. There are four main objectives in the /////// Identification of untapped potentials for mechanical plastics recycling Determination of essential processing steps at circPLAST-mr 

Digitalization

△ △ Legal aspects

Flagship project circPLAST-mr is a research project bringing circPLAST-mr

- 2022 2026•
- 6.2 Mio. Euro
- 11 scientific & . 14 industry partners

Chase MFP 3.1

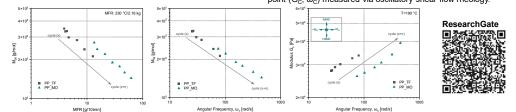
- 2019 2023
- 2.5 Mio. Euro
- 3 scientific & 5 industry partners

MFP 3.1, "Data Knowledge and Product Performance Interaction in One-Step Recycling and Re-. Compounding," focuses on the post-consumer and reuse of plastics and will:

- Create strategies and concepts to recycle and reuse machines that

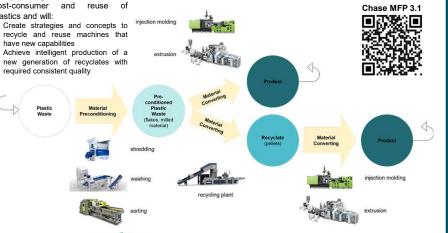
Loops on the Rheological Behavior of Different Polypropylenes by Akhras, M.H.; Langwieser, J.; Fischer, J. in Proceedings of the PPS-37, Fukuoka, Japan, 2022.

Investigation of the Degradative Impact of Multiple Reprocessing Mechanical reprocessing of PP inevitably leads to material degradation in form of chain scission. This can be clearly seen as a gradual reduction in molecular weight  $(M_w)$ , an exponential increase in melt flow rate (MFR), and a change of the crossover point (G<sub>C</sub>,  $\omega_{c}$ ) measured via oscillatory shear flow rheology.



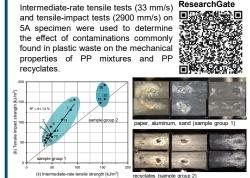
🔭 Data management

LCA oriented process design



Properties of Model and Post-Consumer Polypropylene Recyclates by Traxler, I.; Fellner K.; Fischer, J. in in Proceedings of the SPE ANTEC 23, Denver, CO, USA, 2023. ResearchGate

Influence of Macroscopic Contaminations on Mechanical

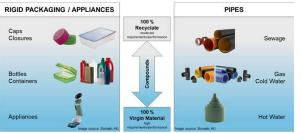


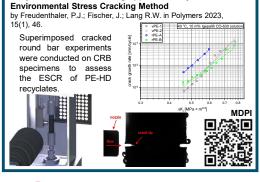
CHASe

## PolyolefinRecycling

- 2018 2022
- 2.6 Mio. Euro
- 6 scientific & 2 industry partners

PolyolefinRecycling gained comprehensive knowledge of commercially available polyolefin recyclates. The use of recyclates (either pure, modified, or in compounds) in several applications was investigated. Life cycle assessments for mechanical and chemical recycling processes were conducted and compared on real production use cases and products.





Assessment of Commercially Available Polyethylene

Recyclates for Blow Molding Applications by a Novel

Bundesministerium Klimaschutz, Umwelt, Energie, Mobilität, Innovation und Technologie



